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D4968-1**Job Sheet 195880****Part No:** D4968-1**Job Qty:** 4 pcs**Part Name:** Side Cushion**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/31/19**Job Tracking No:****Due Date:** 6/14/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV A SHEET 1 IPP REV:A 13.10.31 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	6/14/19	6/14/19	0.17	0.48	Waterjet - Flow		mc 19/06/13
120	QC 8	4 pcs	6/14/19	6/14/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	4 pcs	6/14/19	6/14/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

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					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC ST400
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	6/14/19	0.00 0.00		QC 21 - SA - 21	DAG
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-ss

Part Op 100 - (Waterjet - Flow)

Descriptions: 120 - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

JUN 17 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	24.6800 sf (6.17 ea)	100-Waterjet - Flow - 1	5131432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MNEO80S.125	25	226	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Side Cushion	10.100Inches $\pm$ 0.100	10.200 10.000		
2	Side Cushion	12.800Inches $\pm$ 0.100	12.900 12.700		
3	Side Cushion	24.200Inches $\pm$ 0.100	24.300 24.100		
4	Side Cushion	26.900Inches $\pm$ 0.100	27.000 26.800		
5	Side Cushion	31.500Inches $\pm$ 0.100	31.600 31.400		
6	Side Cushion	33.200Inches $\pm$ 0.100	33.300 33.100		
7	Side Cushion	35.300Inches $\pm$ 0.100	35.400 35.200		
8	Side Cushion	38.000Inches $\pm$ 0.100	38.100 37.900		
9	Side Cushion	40.400Inches $\pm$ 0.100	40.500 40.300		
10	Side Cushion	2.300Inches $\pm$ 0.100	2.400 2.200		
11	Side Cushion	2.700Inches $\pm$ 0.100	2.800 2.600		
12	Side Cushion	16.800Inches $\pm$ 0.100	16.900 16.700		
13	Side Cushion	17.500Inches $\pm$ 0.100	17.600 17.400		
14	Side Cushion	19.900Inches $\pm$ 0.100	20.000 19.800		
15	Side Cushion	22.000Inches $\pm$ 0.100	22.100 21.900		
16	Side Cushion	0.125Inches $\pm$ 0.010	0.135 0.115		

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details: _____ _____ _____			



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Container No: S190105



Part: D4968-1

Job No: 195880

Serial No/Batch: S190105

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/13/19